

RA 111532 D412-402-071

B99637/B99412

Received @ Dart May 7th, 2013
Inspected @ Dart May 22nd, 2013

Customer: REMOTE HELICOPTERS LTD
Customer Contact: LINELL MALBEUF
Shipped from: SLAVE LAKE AB, CANADA

Instructions for RA 111532 D412-402-071 B999637/B99412 CHG003

- D4305-041 are the incorrect belts.
 - They are D4305-043 old version
 - Return belts to the original supplier for reworking -04305-043
 - Need a work order for returning back for reworking
- Return all hardware to stock record Batch #'s and qty's on work order
 - AN3-4A
 - AN4-6A
 - AN3-10A
 - MS21042L3
 - MS21042L4
 - NAS1149DO332J
 - NAS1149D0363J
 - NAS1149D0432J
 - NAS1149D0463J
- Needs new work order for returning hardware to stock

Time Estimate = Unable to determine

Departments Required: Stores & Purchasing

Pictures Attached = NO

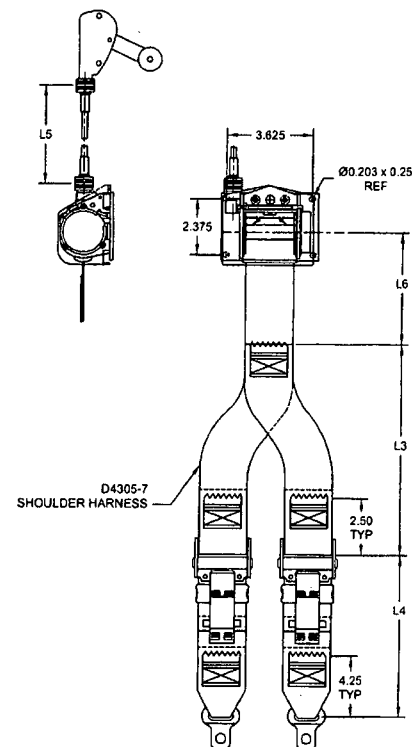
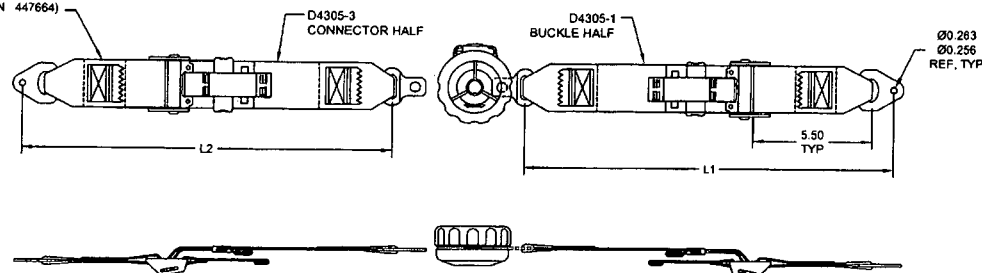
QTY INSPECTED = x2 D412-402-071 B99637
x6 D412-402-071 B99412

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

SPECIFICATION CONTROL DRAWING

DART P/N	VENDOR P/N	DESCRIPTION	VENDOR	L1	L2	L3	L4	L5	L6
D4305-1	4181-2011912396	BUCKLE HALF	AMSAFE	30.00					
D4305-3	4181-2031912396	CONNECTOR HALF	AMSAFE		30.00				
D4305-7	4181-2072012396	SHOULDER HARNESS	AMSAFE			41.00	4.00-22.00	30.00	40.00

LABEL REF
(AMSAFE P/N 447664)



NOTES:

- 1) PURCHASE: AMSAFE INC. P/N: 4181-2-201-2396
4 POINT SHOULDER HARNESS WITH BUCKLE ASSEMBLY
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: USE PLASTIC ENGRAVED TAGS AND LABEL PER FAR 21.607
TO CONTAIN THE FOLLOWING AT MINIMUM:
MANUFACTURER P/N: 4181-2-201-2396
CUST P/N: D4305-043
RATED: 3000 LBS DATE OF MFG
CONFORMS TO FAA TSO-C114
- 7) WEIGHT: 3.41 lbs

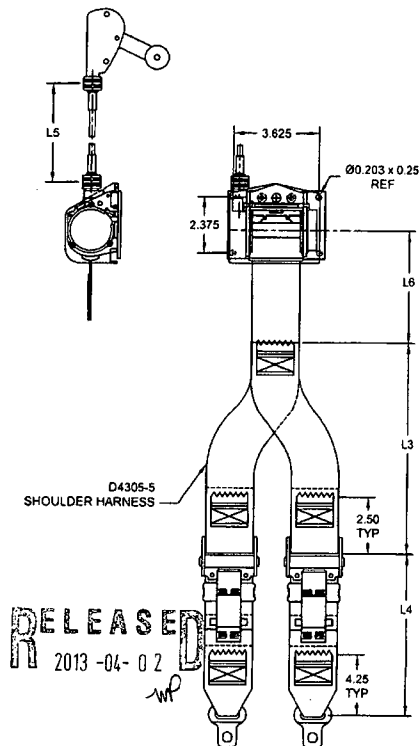
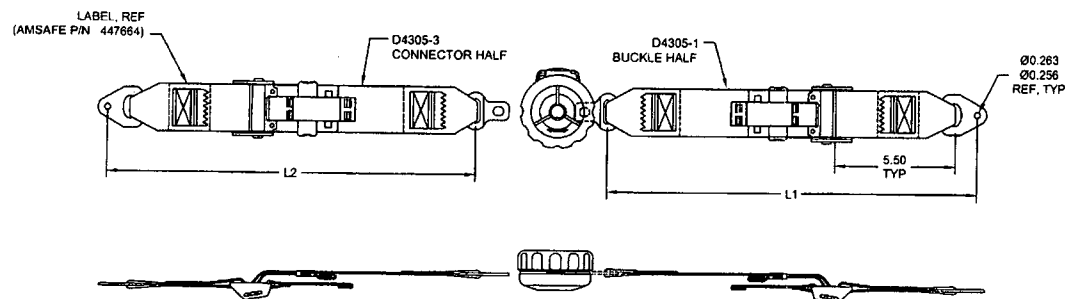
D4305-043 SHOULDER HARNESS

RELEASED
2013-04-02

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		DSC-D4305	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SHOULDER HARNESS	NTS
DATE	13.01.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING

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D4305-1	4181-2011912396	BUCKLE HALF	AMSAFE	30.00					
D4305-3	4181-2031912396	CONNECTOR HALF	AMSAFE		30.00				
D4305-5	4181-2071912396	SHOULDER HARNESS	AMSAFE			41.00	4.00-22.00	22.00	40.00



RELEASED
2013-04-02

NOTES:

- 1) PURCHASE: AMSAFE INC. P/N: 4181-2-191-2396
4 POINT SHOULDER HARNESS WITH BUCKLE ASSEMBLY
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: USE PLASTIC ENGRAVED TAGS AND LABEL PER FAR 21.607
TO CONTAIN THE FOLLOWING AT MINIMUM:
MANUFACTURER P/N: 4181-2-191-2396
CUST P/N: D4305-041
RATED: 3000 LBS DATE OF MFG
CONFORMS TO FAA TSO-C114
- 7) WEIGHT: 3.36 lbs

D4305-041 SHOULDER HARNESS

D	ADD D4305-043, REF. PAR12-288	SFM	13.01.21
C	5.50 WAS 4.00, L3 WAS 49.00, L4 WAS 4.00 - 28.00	RP	12.07.03
B	REVERSED ORIENTATION OF ADJUSTER ASSEMBLIES ON D4305-1 AND D4305-3. L1 & L2 WERE 24.00. L4 REDEFINED. L3 WAS L5 AND WAS 18.00. L6 ADDED. L5 WAS L6 AND WAS 30.00. UPDATE AMSAFE PART NUMBERS.	RP	12.05.25
A	NEW ISSUE	RF	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	SFM		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.01.21		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
DSC-D4305 SHEET 1 OF 2
TITLE SCALE
SHOULDER HARNESS NTS

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Work Order ID 104441

Thursday, July 11, 2013 10:28:10 AM

104441

Page 3

Item ID: D4305-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Shoulder Harness Assembly

Start Date: 7/11/2013 Start Qty: 8.00

8

Cust Item ID:

Required Date: 8/2/2013 Req'd Qty: 8.00

8

Customer:

Reference: RA 111532

Approvals: Process Plan: Date:

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

104441

Thursday, July 11, 2013 10:28:10 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 7/11/2013 **Start Qty:** 8.00

8

Cust Item ID:

Required Date: 8/2/2013 Req'd Qty: 8.00

8

Customer:

Reference: RA 111532

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Receive & Inspect for Damage & Mat'l Certs

0.00

170

Packaging

Memo

0.00

Packaging

QC6- Inspect dimensions to drawing

0.00

180

QC

Memo

0.00

Quality Control

Identify as per dwg & Stock Location:_____

0.00

190

Packaging

Memo

0.00

Packaging

Work Order ID 104441***104441***

Page 1

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Stop ***NS2***

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Cust Item ID:

Required Date: 8/2/2013 Req'd Qty: 8.00

8

Customer:

Reference: RA 111532

Approvals: Process Plan: *mf*Date: *13-7-11*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSC-D4305	D
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150

0.00

150

QC

Quality Control

Memo

0.00

INSPECT RA 111532
D4305-041 X 8 B#98837

SHOULDER HARNESSES CAME BACK AS D4305-043 OLD REV

SEND TO SUPPLIER TO REWORKING TO REV D

160

0.00

160

Purchasing

Purchasing

Memo

0.00

Issue P/O: _____
Supplier: AMSAFE inc.

Material release note required